

# Efficient removal of pharmaceutical contaminants using laccase immobilized on activated carbon derived from cashew nut shells: Thermodynamic, Kinetic and Calorimetry study



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## 1. INTRODUCTION



- The presence of emerging compounds threatens both the environment and human health. These compounds, like pharmaceuticals, pesticides, and industrial byproducts, enter ecosystems through various pathways such as wastewater discharge.
- Their impact, well-documented, ranges from biological process disruptions to hormonal disorders.
- To address this, methods like biodegradation and bioadsorption gain popularity due to effectiveness and eco-friendliness. Activated carbon from cashew shells, a promising bioadsorbent, aids in organic contaminant adsorption. Immobilizing laccase on activated carbon enhances contaminant degradation, requiring extensive studies for optimization.
- This research employs laccase-immobilized activated carbon-based bioadsorbents to target emerging compound contamination, emphasizing sustainable removal solutions.

## 2. METHODOLOGY AND MATERIALS

### ✓ Activation methods

The activated carbons from cashew nut shells were prepared by chemical activation using KOH (ACK), NaOH (ACN), and ZnCl<sub>2</sub> (ACZ) under the conditions suggested in the literature and by our laboratory experience.

### ✓ Characterization

- ✓ The characterization of the specific surface area and pore texture of the synthesized activated carbons was carried out by nitrogen adsorption-desorption analysis at 77 K, using the AutosorbIQ St equipment (Anton Paar, Boynton Beach, FL, US).
- ✓ The specific surface area related to micropores,  $S_{BET}$  (m<sup>2</sup>g<sup>-1</sup>), was determined using the BET (Brunauer-Emmett-Teller) method for calculation. The mesoporous pore size distribution, PSD, was estimated using the Barret-Joyner-Halenda (BJH) calculation method.
- ✓ To estimate the PSD of the micropores, the Nonlocal Density Functional Theory (NLDFT) calculation method was employed using the SAIEUS® software. In addition, the surface area,  $S_{NLDFT}$  (m<sup>2</sup>g<sup>-1</sup>), the total pore volume,  $V_{tot}$  (m<sup>3</sup>g<sup>-1</sup>), and the micropore volume,  $V_{mic}$  (m<sup>3</sup>g<sup>-1</sup>), were also determined using the NLDFT method integrating the PSD over the entire range of pore sizes.
- ✓ Finally, the mesopore volume,  $V_{mesopore}$  (m<sup>3</sup>g<sup>-1</sup>), was calculated as the difference between  $V_{tot}$  and  $V_{mic}$ .

- ✓ We also utilized **FTIR analysis** to determine the chemical structure of the prepared solids. As well as, Boehm titrations were performed to evaluate laccase enzyme fixation and quantify surface functional groups. The determination of the **Point of Zero Charge (pH<sub>PZC</sub>)** assessed surface acidity levels. Additionally, **immersion enthalpy analysis** was conducted using a microcalorimeter to record thermal changes during solvent interaction.



Fig. 1a. Oven to prepare activated carbons from cashew nut shell waste solids, under inert atmosphere.



Fig. 1b. Sortometer for measuring N<sub>2</sub> adsorption isotherms at 77 K.

## 3a. RESULTS

### ✓ Adsorption Studies: Isotherms, Kinetics, and Thermodynamics

- The experimental data using the probe molecules (amoxicillin, diclofenac and carbamazepine – AMO, DCF, CBZ) on bioadsorbents (activated carbons impregnated with laccase enzyme – LAC-x; x- corresponds to the initial of the chemical agent) were analyzed using the isotherms of Langmuir and Freundlich.
- The Langmuir model showed excellent fit ( $R^2$  around 0.99) for all bioadsorbents, indicating monolayer formation. The LACK bioadsorbent demonstrated the highest sorption capacity, with DCF being the most adsorbed (387.7 mg g<sup>-1</sup>), followed by CBZ (344.3 mg g<sup>-1</sup>) and AMO (324.6 mg g<sup>-1</sup>). Favorable adsorption ( $0 < R_L < 1$ ) and strong affinity (high  $K_L$  values) were observed.
- It was found that physisorption (PFO) predominated according to the kinetic analysis, while IPD demonstrated a three-step adsorption. The thermodynamic parameters indicated spontaneous adsorption (negative  $\Delta G^\circ$ ), an endothermic process (positive  $\Delta H^\circ$ ) and stable random adsorption (positive  $\Delta S^\circ$ ).

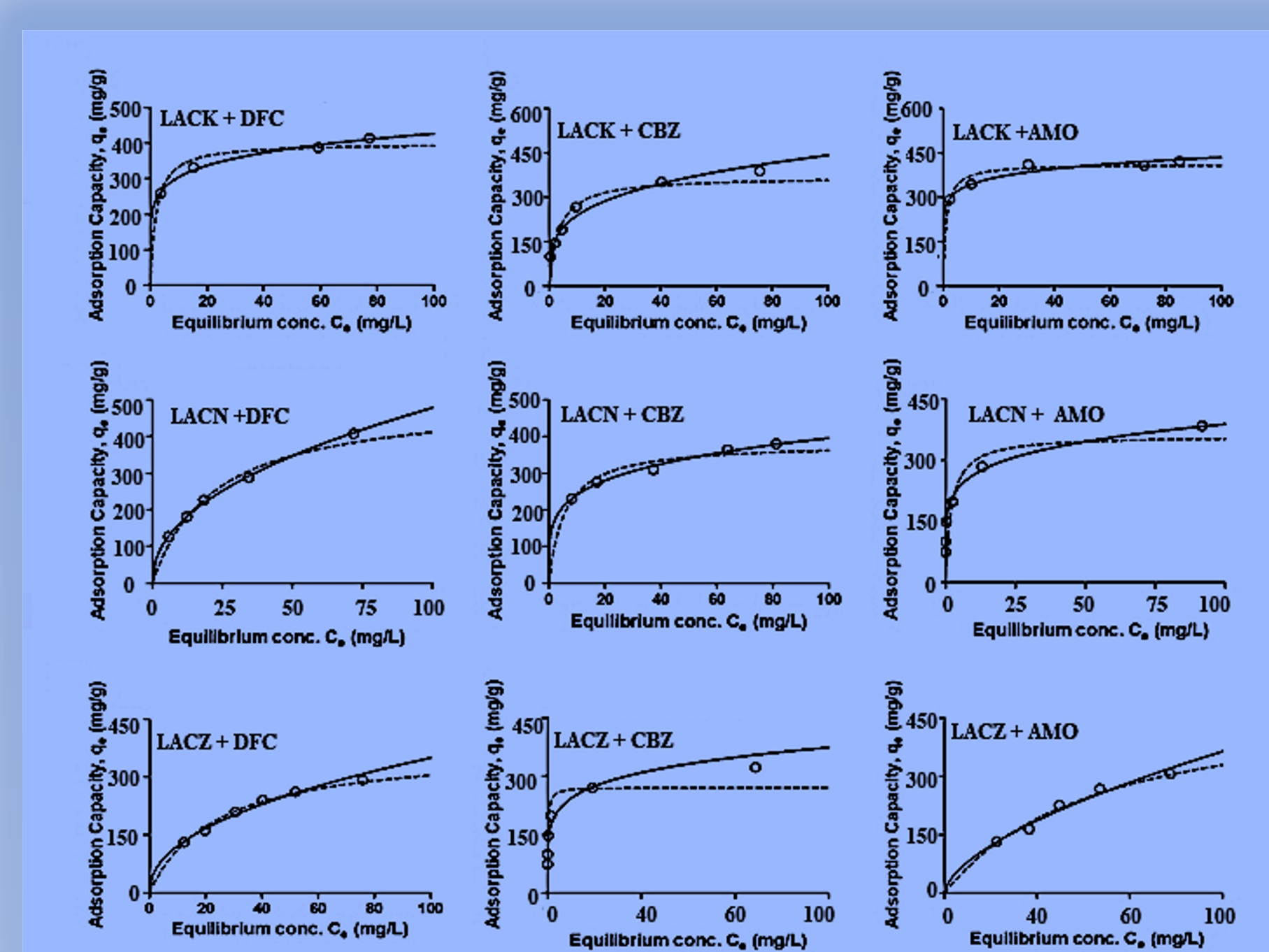


Fig. 2 Adsorption isotherms of the emerging compounds on the bioadsorbents: (a) LACK+DFC (b) LACK + CBZ (c) LACK + AMO (d) LACN+DFC (e) LACN + CBZ (f) LACN + AMO (g) LACZ+DFC (h) LACZ + CBZ (i) LACZ + AMO; The solid line represents the fit to the Langmuir model, while the dashed line represents the fit to the Freundlich model.

## 3b. RESULTS

### ✓ Calorimetric Results Analysis

- Calorimetric studies explored bioadsorbent-pharmaceutical interactions, analyzing immersion enthalpy as a thermodynamic parameter. LACK exhibited highest thermodynamic compatibility with pharmaceutical molecules.
- Thermograms facilitated evaluation of immersion enthalpies, predominantly negative (exothermic process). LACN showed hydrophilic behavior, attributed to -OH groups introduced during activation process and enzyme fixation.
- Interaction between LACK and pharmaceuticals primarily involved ion-dipole interactions and hydrogen bonding. LACK acid-type activated carbon demonstrated stronger interactions with pharmaceutical molecules compared to other bioadsorbents.

## 4. CONCLUSIONS

- This study synthesized activated carbon from cashew nut shells using KOH, NaOH, and ZnCl<sub>2</sub>, with laccase enzyme immobilization to create bioadsorbents.
- Were tested for adsorption capacity of diclofenac sodium, carbamazepine, and amoxicillin, along with kinetics, thermodynamics, and calorimetric analysis.
- Results show all bioadsorbents fit Langmuir model, with LACK exhibiting highest adsorption capacity: 387.7 mg/g for DFC, 344.3 mg/g for CBZ, and 324.5 mg/g for AMO, surpassing literature values.
- Adsorption followed PFO model, with IPD analysis revealing a three-step process, likely involving chemical interaction. Thermodynamic evaluation, particularly Gibbs free energy, affirmed spontaneity. Calorimetric data confirmed exothermic enthalpy, supporting scalability.